

**Die HSS, MF: 10X1****Order data**

Order number	141070 10X1
GTIN	4062406233471
Item class	12K

**Description****Version:**

Closed, pre-slit form, **with tapered lead chamfer on both sides.**

**1¾ turns lead chamfer.**

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 1 mm

External Ø: 30 mm

Height: 11 mm

**Technical description**

Tolerance class	DIN 13 6g
Pitch	1 mm
Thread size	M10×1
External Ø	30 mm
Height	11 mm

Thread type	MF
Flank angle	60 °
Tool material	HSS
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die

### User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		